

## Batching Controller

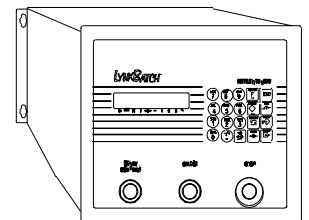
Description	Harsh Enclosure	Panel Enclosure
Physical Dimensions W x H x D	282 mm x 239 mm x 244 mm 11.12 in x 9.42 in x 9.62 in	255 mm x 142 mm x 210 mm 10 in x 5.6 in x 8 in 6.5 in Depth behind the panel
Operating Temperature	-10°C to 45°C (14°F to 113°F) 10 to 95% humidity, non-condensing	
Power	2 Versions < 85 to 132 VAC, 49-63 Hz 180 to 264 VAC, 49-63 Hz	
Environmental Protection	NEMA 4X (IP65) Stainless Steel	NEMA 4 (IP65) front panel NEMA 1 (IP30) rear
Display	10 characters, 5 x 7 dot matrix vacuum fluorescent display, 0.44 in/11 mm high characters	
Controller PCB	<ul style="list-style-type: none"> <li>• 5 programmable discrete outputs</li> <li>• COM1: RS232 or RS485</li> <li>• COM2: RS232 or 20mA current loop active xmit/passive receive</li> <li>• COM3: RS422 or DigiTOL® Scale</li> </ul>	

### Options:

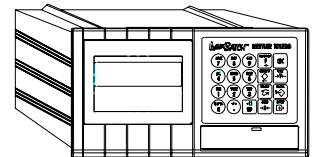
- Expanded I/O Board with 8 Inputs and 8 Outputs
- High Level Input and Output Buffer Relays
- DataVault Personal Computer Software for Material and Recipe Management
- HAP (Hazardous Area) Analog Scale Interface

Features	Benefits
Automatic Batching	<ul style="list-style-type: none"> <li>■ Up to four (eight with I/O expansion option) materials accurately controlled according to a user-defined recipe</li> <li>■ Improves quality and frees operators for other tasks</li> </ul>
Manual Batching	<ul style="list-style-type: none"> <li>■ Manual batching control for up to 50 materials to improve accuracy, reduce operator error, and provide historical data</li> <li>■ Bar code material validation reduces material substitution errors and meets quality system documentation requirements</li> </ul>
Simple Operation	<ul style="list-style-type: none"> <li>■ A recipe is selected and executed with two push buttons</li> <li>■ No need to remember recipe ID's</li> </ul>
Operational Security	<ul style="list-style-type: none"> <li>■ Password protection of programming and setup provides data security</li> </ul>
Power Loss Recovery	<ul style="list-style-type: none"> <li>■ No batches are lost due to a power failure</li> <li>■ The LynxBatch controller finishes batch when power is restored</li> </ul>
Flexible Batching Sequences	<ul style="list-style-type: none"> <li>■ The operator can be prompted for 10 data fields, batch size, number of batches and material target weight changes</li> <li>■ Recipes are freely formatted by the user</li> <li>■ No restriction on batch sequences of up to 99 steps</li> </ul>
Automatic Tuning	<ul style="list-style-type: none"> <li>■ Can automatically determine and tune batching parameters and TraxDSP™ filtering for optimal performance</li> </ul>
Container Filling	<ul style="list-style-type: none"> <li>■ Simple and accurate net weight filling control</li> </ul>
Flexible Input and Output Utilization	<ul style="list-style-type: none"> <li>■ Functional assignments of inputs and outputs allows optimal utilization of available I/O</li> <li>■ Outputs can be controlled and inputs can be monitored during recipe execution to sequence and interlock equipment</li> </ul>
Standard and Custom Reports	<ul style="list-style-type: none"> <li>■ Six predefined reports plus one programmable report provide hard copy records of batch formulation</li> </ul>

**Improves  
Batch Quality,  
Accuracy and  
Productivity**



**Harsh Environment Enclosure**



**Panel Mount Enclosure**

Produced in a Facility that is



Contact LSI Scales & Systems at 800-453-7232 or visit us at [www.lacrossescale.com](http://www.lacrossescale.com) for further information.